

THE SHUMAN CO.
JORDAN DOUBLE HEATER

INPUT CARD 1

1 MANUAL
2 START
3 CARRIAGE IN
4 CARRIAGE OUT
5 HEAT SHEILD UP
6 HEAT SHEILD DOWN
7 LOWER PLATEN UP
8 LOWER PLATEN DOWN

INPUT CARD 3

17
18
19
20
21
22
23
24

OUTPUT CARD 1

33 HEAT SHEILD UP 1
34 HEAT SHEILD DOWN 1
35 CARRIAGE IN 1
36 CARRIAGE OUT 1
37 LOWER PLATEN UP 1
38 LOWER PLATEN DOWN 1
39 UPPER VACUUM 1
40 UPPER AIR EJECT 1

OUTPUT CARD 3

49
50
51
52
53
54
55
56

OUTPUT CARD 5

65 ZONE 1
66 2
67 3
68 4
69 5
70 6
71 7
72 8

INPUT CARD 2

9
10
11 HEAT POWER
12 UPPER PLATEN UP
13 UPPER PLATEN DOWN
14 HEAT OVERRIDE
15 UPPER I.R. EYE
16

INPUT CARD 4

25
26
27
28
29
30
31
32

OUTPUT CARD 2

41 CLAMP 1 (ON TO OPEN)
42 FANS 1
43 HYDRAULIC PUMP %100
44 UPPER PLATEN UP
45 UPPER PLATEN DOWN
46 AIR EJECT
47 LOWER VACUUM
48

OUTPUT CARD 4

57
58
59
60
61
62
63
64

OUTPUT CARD 6

73 ZONE 9
74 10
75
76
77
78
79
80