

THE SHUMAN CO.
 JORDAN DOUBLE HEATER

TIMER LIST	VALUE
13 CYCLE TYPE IN AUTOMATIC	0=LOWER PLATEN UP ONLY 1=UPPER PLATEN DOWN ONLY 2=BOTH PLATENS
36 CYCLE FOR HEAT	0=NORMAL ON 1=NORMAL ON ONLY WHEN IN OVE 2=100% ON ALLWAYS
41 MEMORY STORE AND RECALL	
SET TIMER 41 AND PRESS START IN MANUAL MODE	
1 = STORE CURRENT TIMES IN MEMORY BIN 1	10 = FROM BIN 1
2 = STORE IN BIN 2	11 = FROM BIN 2
3 = STORE IN BIN 3	12 = FROM BIN 3
1 SOAK TIME	_____ IN 0.0 SECONDS
2 LOWER PLATEN UP DELAY	_____ IN 0.0 SECONDS
38 DELAY FOR LOWER VACUUM ON	_____
5 LOWER VACUUM ON	_____
7 LOWER AIR EJECT ON	_____
39 DELAY FOR LOWER PLATEN DOWN	_____
3 UPPER PLATEN DOWN DELAY	_____ IN 0.0 SECONDS
37 DELAY FOR UPPER VACUUM ON	_____
4 UPPER VACUUM ON	_____
6 UPPER AIR EJECT ON	_____
40 DELAY FOR UPPER PLATEN UP	_____
8 FAN DELAY	_____ IN 0.0 SECONDS
9 FAN ON	_____
10 BUMP DELAY LOWER PLATEN	_(1.0)_____ IN 0.0 SECONDS
11 BUMP TIME LOWER PLATEN	_(.3)_____
12 BUMP COUNT LOWER PLATEN	_(3)_____
14 HEAT ZONE 1	_____ IN 0.0 SECONDS TO
15 HEAT ZONE 2	_____
16 HEAT ZONE 3	_____
17 HEAT ZONE 4	_____
18 HEAT ZONE 5	_____
19 HEAT ZONE 6	_____
20 HEAT ZONE 7	_____
21 HEAT ZONE 8	_____
22 HEAT ZONE 9	_____
23 HEAT ZONE 10	_____

NOTE: 0.0 SECONDS = NO HEAT ON ZONE 1.0 SECONDS = 1 SECOND OF HEAT ON 14 SECONDS OF HEAT OFF IN A CYCLE OF 15.0 SEC.

7.5 SECONDS = 7.5 SEC. ON 7.5 SEC. OFF OR 50% HEAT
 16.0 SEC. = 100% ON FOR THIS ZONE

TO CLAMP IN AUTOMATIC MODE PRESS START OR YOU MAY PRESS HEATER OVERIDE TO PRECLAMP.