

TO CHANGE TIMER VALUE

1. FIND TIMER NUMBER THAT YOU WISH TO CHANGE FROM TIMER LIST.
EXAMPLE: TIMER #2 IS VACUUM ON TIME OF SIDE 1 IN SECONDS
SO TIMER NUMBER IS 2.
2. TURN KEY ON T-CAM 5230 TO ENABLE. (IF IT IS IN LOCK, YOU CAN NOT CHANGE ANY VALUES.)
3. PRESS "TMR/UDC" BUTTON, CALLED THE TIMER NUMBER BUTTON.
4. PRESS 2
5. PRESS "PRE" BUTTON, CALLED THE PRESET BUTTON.
6. TIMER NUMBER AND VALUE WILL BE SHOWN ON DISPLAY.
7. PRESS IN NEW TIME IN SECONDS AND TENTHS OF SECONDS.
EXAMPLE: 10 SECONDS = 1,0,0
8. PRESS "ENT" BUTTON, CALLED ENTER BUTTON, NEW TIME IS NOW IN.
9. "DRM", "RD", "STS", "W/V", "X", "Y", ARE NOT PROGRAMMED OR USED IN OUR MACHINE.

NOTE: "CUR" BUTTON = IS TO WATCH A TIMER COUNT DOWN, OR CURRENT VALUE OF A TIMER.