

THE SHUMAN CO.
KOREA DOUBLE HEATER

INPUT CARD 1

1	MANUAL	9	
2	START	10	
3	CARRIAGE IN	11	HEAT POWER
4	CARRIAGE OUT	12	UPPER PLATEN UP
5	HEAT SHEILD UP	13	UPPER PLATEN DOWN
6	HEAT SHEILD DOWN	14	HEAT OVERRIDE
7	LOWER PLATEN UP	15	UPPER I.R. EYE
8	LOWER PLATEN DOWN	16	

OUTPUT CARD 1

17	HEAT SHEILD UP 1	25	CLAMP 1 (ON TO OP)
18	HEAT SHEILD DOWN 1	26	FANS 1
19	CARRIAGE IN 1	27	HYDRAULIC PUMP %100
20	CARRIAGE OUT 1	28	UPPER PLATEN UP
21	LOWER PLATEN UP 1	29	UPPER PLATEN DOWN
22	LOWER PLATEN DOWN 1	30	AIR EJECT
23	UPPER VACUUM 1	31	LOWER VACUUM
24	UPPER AIR EJECT 1	32	

OUTPUT CARD 2

33	HEAT ZONE 1	41	9
34	2	42	10
35	3	43	11
36	4	44	12
37	5	45	13
38	6	46	14
39	7	47	15
40	8	48	16

OUTPUT CARD 3

49	17	57
50	18	58
51	19	59
52	20	60
53		61
54		62
55		63
56		64