

THE SHUMAN CO.  
KOREA DOUBLE HEATER

WHEN CARRIAGE IS OUT;

8 FAN DELAY \_\_\_\_\_ IN 0.0 SECONDS  
 --THEN--  
 9 FAN ON \_\_\_\_\_

WHEN THE LOWER PLATEN COMES DOWN IT MAY

10 BUMP DELAY LOWER PLATEN \_(1.0)\_\_\_\_\_ IN 0.0 SECONDS  
 IF 0 IT WILL NOT BUMP  
 11 BUMP TIME LOWER PLATEN \_(.3)\_\_\_\_\_  
 12 BUMP COUNT LOWER PLATEN \_(3)\_\_\_\_\_  
 IF 0 IT DOES NOT BUMP

WHEN THE HEATER ARE ON THEY ARE ON FOR THESE CYCLE TIMES;

14 HEAT ZONE 1 \_\_\_\_\_ IN 0.0 SECONDS TO 15  
 15 HEAT ZONE 2 \_\_\_\_\_  
 16 HEAT ZONE 3 \_\_\_\_\_  
 17 HEAT ZONE 4 \_\_\_\_\_  
 18 HEAT ZONE 5 \_\_\_\_\_  
 19 HEAT ZONE 6 \_\_\_\_\_  
 20 HEAT ZONE 7 \_\_\_\_\_  
 21 HEAT ZONE 8 \_\_\_\_\_  
 22 HEAT ZONE 9 \_\_\_\_\_  
 23 HEAT ZONE 10 \_\_\_\_\_  
 24 HEAT ZONE 11 \_\_\_\_\_  
 25 HEAT ZONE 12 \_\_\_\_\_  
 26 HEAT ZONE 13 \_\_\_\_\_  
 27 HEAT ZONE 14 \_\_\_\_\_  
 28 HEAT ZONE 15 \_\_\_\_\_  
 29 HEAT ZONE 16 \_\_\_\_\_  
 30 HEAT ZONE 17 \_\_\_\_\_  
 31 HEAT ZONE 18 \_\_\_\_\_  
 32 HEAT ZONE 19 \_\_\_\_\_  
 33 HEAT ZONE 20 \_\_\_\_\_

NOTE: 0.0 SECONDS = NO HEAT ON ZONE 1.0 SECONDS = 1 SECOND OF HEAT  
 ON 14 SECONDS OF HEAT OFF IN A  
 CYCLE OF 15.0 SEC.

7.5 SECONDS = 7.5 SEC. ON 7.5 SEC. OFF OR 50% HEAT  
 16.0 SEC. = 100% ON FOR THIS ZONE

TO CLAMP IN AUTOMATIC MODE PRESS START OR YOU MAY PRESS HEATER  
 OVERRIDE TO PRECLAMP.